

Kernlochbohrungen für Gewinde

UNC				UNF				UNEF				W			
Steigung		Kerndurchmesser Mutter		Steigung		Kerndurchmesser Mutter		Steigung		Kerndurchmesser Mutter		Steigung		Kerndurchmesser Mutter	
h		Kleinstmass	Grösstmass	h		Kleinstmass	Grösstmass	h		Kleinstmass	Grösstmass	h		Kleinstmass	Grösstmass
1	64	1,425	1,582	6	40	2,819	3,023	15/16"	20	22,428	22,733	1 7/8"	4,5	40,468	41,648
2	56	1,694	1,872	8	36	3,404	3,6		20	24,028	24,308	2"	4,5	43,643	44,823
3	48	1,941	2,146	10	32	3,962	4,166	1 1/16"	18	25,451	25,781	2 1/4"	4	49,100	50,420
4	40	2,156	2,385	12	28	4,496	4,724	1 1/8"	18	27,051	27,381	2 1/2"	4	55,450	56,770
5	40	2,487	2,697	1/4"	28	5,359	5,588	1 3/16"	18	28,512	28,842	2 3/4"	3,5	60,648	62,108
6	32	2,642	2,896	5/16"	24	6,782	7,036	1 1/4"	18	30,226	30,556	3"	3,5	66,999	68,459
8	32	3,302	3,531	3/8"	24	8,382	8,636	1 5/16"	18	31,801	32,131				
10	24	3,683	3,962	7/16"	20	9,728	10,033	1 3/8"	18	33,401	33,731				
12	24	4,343	4,597	1/2"	20	11,328	11,608	1 7/16"	18	34,976	35,306				
1/4"	20	4,978	5,258	9/16"	18	12,751	13,081	1 1/2"	18	36,576	36,881				
5/16"	18	6,401	6,731	5/8"	18	14,351	14,681					G			
3/8"	16	7,798	8,153	3/4"	16	17,323	17,678					1/16"	28	6,561	6,843
7/16"	14	9,144	9,550	7/8"	14	20,269	20,676					1/8"	28	8,566	8,848
1/2"	13	10,592	11,024	1"	12	23,114	23,571					1/4"	19	11,445	11,890
9/16"	12	11,989	12,446	1 1/8"	12	26,289	26,746					3/8"	19	14,950	15,395
5/8"	11	13,386	13,868	1 1/4"	12	29,464	29,921								
3/4"	10	16,307	16,840	1 3/8"	12	32,639	33,096					1/2"	14	18,631	19,172
7/8"	9	19,177	19,761	1 1/2"	12	35,814	36,271					5/8"	14	20,587	21,128
1"	8	21,971	22,606									3/4"	14	24,117	24,658
1 1/8"	7	24,638	25,349									7/8"	14	27,877	28,418
1 1/4"	7	27,813	28,524												
1 3/8"	6	30,353	31,115									1"	11	30,291	30,931
1/2"	6	33,528	34,290									1 1/4"	11	38,952	39,592
1 3/4"	5	38,964	39,827									1 1/2"	11	44,845	45,485
												1 3/4"	11	50,788	51,428
												2"	11	56,656	57,296
												2 1/4"	11	62,752	63,392
												2 1/2"	11	72,226	72,866
												2 3/4"	11	78,576	79,216
												3"	11	84,926	85,566
												3 1/4"	11	91,022	91,662
												3 1/2"	11	97,372	98,012
												3 3/4"	11	103,722	104,362
												4"	11	110,072	110,712